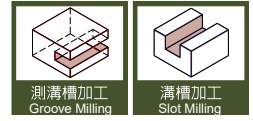
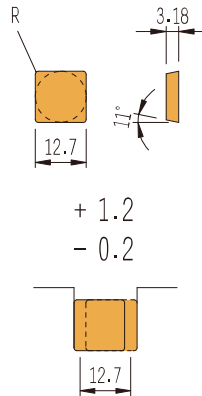
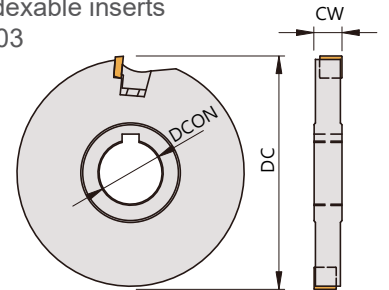




Positive



For indexable inserts  
SP 1203



- ◎ Machine steel ◎ Cast iron. Non-ferrous application.
- ◎ General purpose cutter.
- ◎ Can be used as double side mills.
- ◎ Can be adjustable for -0.2mm to +1.2mm
- ▼ Recommended Inserts 刀片建議品牌: SUMITOMO

| Order No.    | Insert   | Dimensions(mm) |       |         |        |          | Insert Clamp | Locking Screw | Clamp Screw | Wrench                  |
|--------------|----------|----------------|-------|---------|--------|----------|--------------|---------------|-------------|-------------------------|
|              |          | 刀徑 DC          | 切寬 CW | 孔徑 DCON |        | 刃數 I No. |              |               |             |                         |
| Right / Left |          |                |       |         |        |          |              |               |             |                         |
| TSSP410016   | SP..1203 | 100            | 16    | 27      | 1"     | 8        | CP50-9       | CS7-6016      | CS70-7      | LW020<br>LW025<br>LW030 |
| TSSP410018   |          | 100            | 18    | 27      | 1"     | 8        |              |               |             |                         |
| TSSP412516   |          | 125            | 16    | 32      | 1-1/4" | 12       |              |               |             |                         |
| TSSP412518   |          | 125            | 18    | 32      | 1-1/4" | 12       |              |               |             |                         |
| TSSP412520   |          | 125            | 20    | 32      | 1-1/4" | 12       |              |               |             |                         |
| TSSP416016   |          | 160            | 16    | 32      | 1-1/4" | 16       |              |               |             |                         |
| TSSP416018   |          | 160            | 18    | 32      | 1-1/4" | 16       |              |               |             |                         |
| TSSP416020   |          | 160            | 20    | 32      | 1-1/4" | 16       |              |               |             |                         |
| TSSP417516   |          | 175            | 16    | 40      | 1-1/2" | 18       |              |               |             |                         |
| TSSP417518   |          | 175            | 18    | 40      | 1-1/2" | 18       |              |               |             |                         |
| TSSP417520   |          | 175            | 20    | 40      | 1-1/2" | 18       |              |               |             |                         |
| TSSP420016   |          | 200            | 16    | 40      | 1-1/2" | 20       |              |               |             |                         |
| TSSP420018   |          | 200            | 18    | 40      | 1-1/2" | 20       |              |               |             |                         |
| TSSP420020   |          | 200            | 20    | 40      | 1-1/2" | 20       |              |               |             |                         |
| TSSP425016   |          | 250            | 16    | 50      | 2"     | 24       |              |               |             |                         |
| TSSP425018   |          | 250            | 18    | 50      | 2"     | 24       |              |               |             |                         |
| TSSP425020   |          | 250            | 20    | 50      | 2"     | 24       |              |               |             |                         |

▼ Inserts 刀片:  
●: Stock / ◎: 1st Choice, ○: 2nd Choice, X: Not Recommend

| Tolerance Class<br>精度 | P | 鋼 Carbon Steels      |             |       |       |                      |      |    |     |
|-----------------------|---|----------------------|-------------|-------|-------|----------------------|------|----|-----|
|                       | M | 不鏽鋼 Stainless Steels |             |       |       |                      |      |    |     |
| M級                    | K | 鑄鐵 Cast Iron         | ◎           |       |       |                      |      |    |     |
| Specification<br>規格   |   |                      | Grade<br>材質 |       |       | Dimensions(mm)<br>尺寸 |      |    |     |
|                       |   |                      | AK201       | AP251 | TM351 | IC                   | t    | α  | r   |
| SPMN120308            |   |                      | ●           | ●     | ●     | 12.7                 | 3.18 | 11 | 0.8 |